

~~REFERENCE ONLY~~

Work Order ID 126205

Monday, November 03, 2014 8:10:26 AM

126205

Page 1

Item ID: D412-760-911 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Floor Protector
 Start Date: 11/3/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/3/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: 11-11-03 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-911/DSI9487 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DAS
06
9-89

NOV 28 2014

DAS
27
9-89

11/11/28

DAS
46
9-89

DAS
06
9-89

NOV 28 2014

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Page 2

Item ID: D412-760-911 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Floor Protector
 Start Date: 11/3/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/3/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-911/DSI9487								
	Location: <u>040</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

DAS
NOV 28 2014 46
9-89

14/12/2014
 11-20

Picklist Print

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Page 1

Work Order ID: 126205

126205

Parent Item: D412-760-911

D412-760-911

Parent Item Name: Cabin Floor Protector

Start Date: 11/3/2014

Required Date: 11/3/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: Ipp RevB 11.07.26 per NCR 11-624 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3876-11 *D3876-11* Protector - Floor		Manufactured	No			110	Each	3.0000	1	1		DAS 46 9-89	08-8 27 940
				<u>Location</u>				<u>Loc Qty</u>					
				FG				1					
				125557				1					
				PKG				2					
				125574				2					
D3575-1 *D3575-1* Cargo Floor Protector		Manufactured	No			110	Each	4.0000	1	1		DAS 46 9-89	08-8 27 940
				<u>Location</u>				<u>Loc Qty</u>					
				PK				4					
				125598				3					
				125646				1					
D3575-2 *D3575-2* Cargo Floor Protector		Manufactured	No			110	Each	4.0000	1	1		DAS 46 9-89	08-8 27 940
				<u>Location</u>				<u>Loc Qty</u>					
				PK				4					
				125599				3					
				125647				1					

Picklist Print

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Work Order ID: 126205

126205

Parent Item: D412-760-911

D412-760-911

Parent Item Name: Cabin Floor Protector

Start Date: 11/3/2014

Required Date: 11/3/2014

Start Qty: 1.00

Required Qty: 1.00

D3580-1

Manufactured No

110

Each

81.0000

6

6

D3580-1

Joggle Bracket

DAS
06
9-89

Location

Loc Qty

Loc Code

ST050

81

121071

62

121572

13

98999

6

**

DAS
27
9-89
46
11/11/28

D3628-1

Manufactured No

110

Each

840.0000

14

14

D3628-1

Washer, Cupped

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

10

83587

10

ST053

830

116783

329

123627

500

96822

1

**

DAS
27
9-89
46
11/11/28

D3952-1

Manufactured No

110

Each

4.0000

1

1

D3952-1

Placard

DAS
06
9-89

Location

Loc Qty

Loc Code

ST069

4

96838

4

**

DAS
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9-89
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11/11/28

DAS
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9-89
46
11/11/28

Picklist Print

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Work Order ID: 126205

126205

Parent Item: D412-760-911

D412-760-911

Parent Item Name: Cabin Floor Protector

Start Date: 11/3/2014

Required Date: 11/3/2014

Start Qty: 1.00

Required Qty: 1.00

80-004-2-6

Purchased

No

110

Each

2,147.000

8

8

80-004-2-6

**

Insert

DAS
06
9-09

Location

Loc Qty

Loc Code

ST563

2147

124720

1546

124747

250

124934

208

125402

7

m125841

136

NAS1149D0363J

Purchased

No

110

Each

1,593.000

12

12

NAS1149D0363J

**

Washer

DAS
06
9-09

Location

Loc Qty

Loc Code

GA

7

124392

7

ST269

555

m123441

5

m130358

550

ST510a

1031

m128429

1031

MS24694-S54

Purchased

No

110

Each

110.0000

6

6

MS24694-S54

**

SCREW

DAS
06
9-09

Location

Loc Qty

Loc Code

ST289

110

125535

2

m129706

8

m130716

100

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Shop Packet Print

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Picklist Print

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Work Order ID: 126205

126205

Parent Item: D412-760-911

D412-760-911

Parent Item Name: Cabin Floor Protector

Start Date: 11/3/2014

Required Date: 11/3/2014

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-04

Purchased

No

110

Each

74.0000

8

8

MS27039-1-04

Screw

**

14/11/13

Location

Loc Qty

Loc Code

DAS

ST286

74

27

124555

74

8

DAS
46
9-89

DAS
96
1-89

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-760

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Qty -911	Qty -913	Qty -921	Qty -923	Qty -925	Part Number	Description
X					D412-760-911	CARGO FLOOR PROTECTOR KIT
	X				D412-760-913	CARGO FLOOR PROTECTOR KIT
		X			D412-760-921	CARGO AREA PROTECTOR KIT
			X		D412-760-923	CARGO AREA PROTECTOR KIT
				X	D412-760-925	CARGO AREA PROTECTOR KIT
1		1	1		ID3575-1	CABIN FLOOR PROTECTOR
1		1	1		D3575-2	CABIN FLOOR PROTECTOR
	1			1	D3575-5	CABIN FLOOR PROTECTOR
	1			1	D3575-6	CABIN FLOOR PROTECTOR
6	6	6	6	6	D3580-1	JOGGLE BRACKET
14	14	18	18	18	D3628-1	CUPPED WASHER
		1	1	1	D3876-3	FORWARD WALL PROTECTOR
1	1	1	1	1	D3876-11	FLOOR PROTECTOR
		1	1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
		1	1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
			1	1	D3935-1	LH PYLON PROTECTOR
			1	1	D3935-2	RH PYLON PROTECTOR
		1			D3935-3	LH PYLON PROTECTOR
		1			D3935-4	RH PYLON PROTECTOR
		14	14	14	D3942-1	ANGLE
		10	10	10	D3942-3	CLIP
1	1	1	1	1	D3952-1	PLACARD
8	8	12	12	12	80-004-2-6	INSERT
12	12	12	12	12	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	6	MS24694S54	SCREW
8	8	12	12	12	MS27039-1-04	SCREW
		4	4	4	MS27039-4-10	SCREW
		6	6	6	MS27039-4-14	SCREW
		6	6	6	MS27039-5-08	SCREW
		8	8	8	MS27039-5-12	SCREW

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Revision: G
Date: 13.01.03

Work Order ID 126205

Monday, November 03, 2014 8:10:26 AM

126205

Page 1

Item ID: D412-760-911

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cabin Floor Protector

Stop ***NS2***

Start Date: 11/3/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/3/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: 11-11-03

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-911/DSI9487 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAG
27
6-89

MLS 11-11-03

DAG
27
6-89

11/11/03

